



TOOLING PROMO // Q4 2026 // PROMOTION ENDS DECEMBER 31, 2026

5 COST-EFFECTIVE SOLUTIONS

TO OFFSET RISING PRICES

**BIG
SAVINGS
INSIDE!**



HIGH PRODUCTIVITY SOLUTIONS	REPLACEABLE TIPS	SMALLER INSERTS	INCREASED EDGES	LONGER TOOL LIFE
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SEE BACK COVER FOR TERMS AND CONDITIONS

HIGH PRODUCTIVITY SOLUTIONS

Explore 35 new milling, holemaking, turning, parting, and grooving products optimized for higher speeds and feeds that reduce overall production costs.

Take advantage of limited-time deals for two of these products. Details on page 3.



GOLDSPEED™

Learn more about
this product ▶



PROMO CODE #1 » Q4GSA // PROMO CODE #2 » Q4GSB

BUY 20 inserts



GET 50% off a corresponding end mill

BUY 40 inserts



GET 50% off a corresponding face mill
(up to 5" diameter)

ABOUT THIS PRODUCT:

Our most comprehensive
hi-feed milling family.



MAXSPEED™

Learn more about
this product ▶



PROMO CODE #1 » Q4MSA // PROMO CODE #2 » Q4MSB

BUY 20 inserts



GET 50% off a corresponding end mill

BUY 40 inserts



GET 50% off a corresponding face mill
(up to 5" diameter)

ABOUT THIS PRODUCT:

Tangential milling
cutters for versatility,
productivity,
and economy.



REPLACEABLE TIPS

Replaceable tips/heads that deliver solid-carbide-level accuracy and productivity while minimizing carbide material requirements.

Less carbide within tool = lower costs, and eliminates regrinds



Accurate repeatability after tip replacement with no tool length offset errors



Variety of tips that produce solid-carbide-level productivity



Replace tip inside of machines for shorter downtime



CHIPSURFER™

Learn more about this product ►



PROMO CODE » Q4CS

BUY 6 tips



GET a corresponding steel shank (up to .75" diameter) **FREE**

ABOUT THIS PRODUCT:

Wide variety of modular, solid carbide milling and drilling tips. Index in seconds with +/- .0005 repeatability.



	90°	Backdraft / Dovetail	Ball Nose
			
Chamfer/C'Sink	Circle Segment Finishing	Corner Round	Engrave
			
Hi-Feed	Plunge/Drill/C'Bore	Slot/Slit/Groove	Thread Mill
			

GOLDTWIST™

WINTWIST™

▼ Learn more about these products ▼



GoldTwist



WinTwist
(ChipSurfer)



WinTwist
(TopOn)

GOLDTWIST PROMO CODE (FOR ALL 3) » Q4GT // WINTWIST PROMO CODE (FOR ALL 3) » Q4WT

BUY 4 tips



GET

a corresponding 3xD body
(up to 1" diameter) **FREE**

BUY 6 tips



GET

a corresponding 5xD body
(up to 1" diameter) **FREE**

BUY 8 tips



GET

a corresponding 8xD body
(up to 1" diameter) **FREE**

ABOUT THIS PRODUCT:

Top selling replaceable-tip drills, now available in smaller diameters and versatile modular bodies.

Save **25-60%** compared to solid carbide drills with **85-90%** less carbide used!



100%
carbide



WINTWIST™

Modular quick
change drills using
GoldTwist tips.

GOLDTWIST™

SMALLER INSERTS

Small inserts for milling, turning, and grooving with comparable performance at 20-30% lower price.



HIPOSSPEEDV™

Learn more about
this product ►



PROMO CODE ► Q4HP

BUY 20 inserts



GET 50% off a corresponding cutter
body of your choice

ABOUT THIS PRODUCT:

Mini-sized 90°
shoulder and
hi-feed mill with
a strong V-shaped
insert. Diameter
range down to .250".



Competitor
(Ø10 mm, 2-eff)

VS

Ingersoll
(Ø10 mm, 3-eff)

- Finer pitch maximizes productivity compared to the competition.
- Stronger core diameter over competitor's APKT type cutter.

GOLDFLEX™

20 MM IC

Learn more about
this product ►



PROMO CODE ► Q4GF

BUY 10 inserts  **GET** 60% off a corresponding holder

ABOUT THIS PRODUCT:

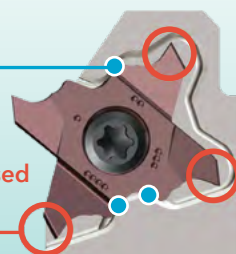
Grooving series featuring smaller size inserts and holders for Swiss-type automatic lathes.

20 mm insert



Triple support for
strong clamping

Protection for unused
cutting edges



RHINOTURN™

Learn more about
this product ►



PROMO CODE ► Q4RT

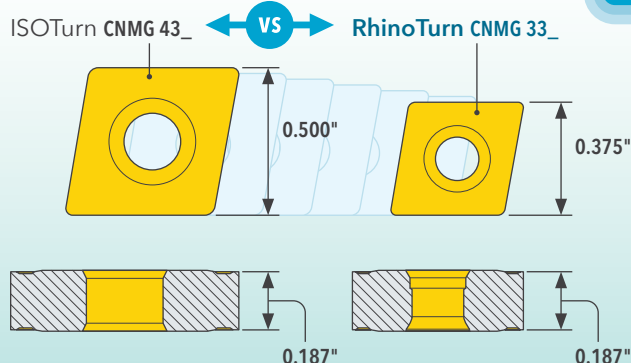
BUY 30 inserts  **GET** a corresponding holder/tool **FREE**

NOTE: Excludes
CoolBurst, carbide, and
cartridge-type holders

ABOUT THIS PRODUCT:

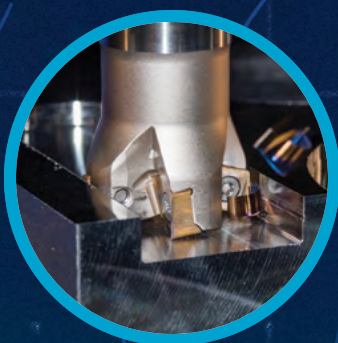
Robust, smaller ISO turning inserts and holders.

Huge selection!
More than **700**
unique inserts.



INCREASED EDGES

A wide range of innovative insert shapes that provide more edges, plus a new pressing technology that converts traditional single-sided designs into cost-effective double-sided inserts.



RHINOTURNTM

Learn more about
this product ►



PROMO CODE ► Q4RM

BUY 30 inserts

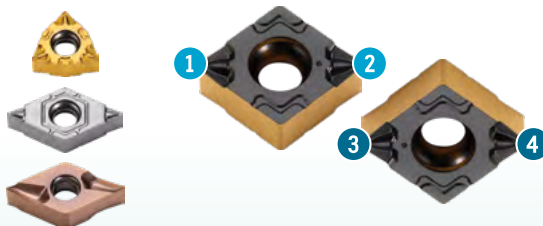


GET a corresponding
holder/tool **FREE**

NOTE: Excludes
CoolBurst, carbide, and
cartridge-type holders

ABOUT THIS PRODUCT:

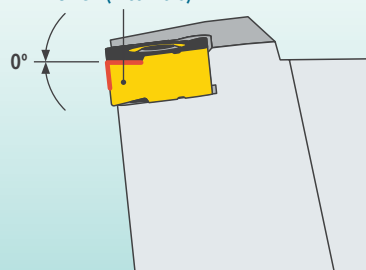
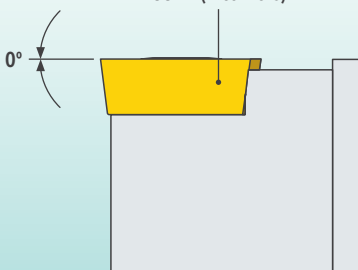
Double-sided, mini-sized insert and holder line. An economical alternative to standard positive turning and boring inserts.



ISOTurn
CCMT (2 corners)

VS

RhinoTurnM
CNGX (4 corners)



DIPOS^{DUO}

Learn more about
this product ►



PROMO CODE #1 » Q4DDA // PROMO CODE #2 » Q4ddb

BUY 20 inserts



GET 50% off a corresponding end mill

BUY 40 inserts



GET 50% off a corresponding face mill
(up to 5" diameter)

ABOUT THIS PRODUCT:

90°, backdraft, hi-feed
and hi-ramp versatility
with 4-edge economy.



DIPOS^{QUAD}

Learn more about
this product ►



PROMO CODE #1 » Q4DQA // PROMO CODE #2 » Q4DQB

BUY 20 inserts



GET 50% off a corresponding end mill

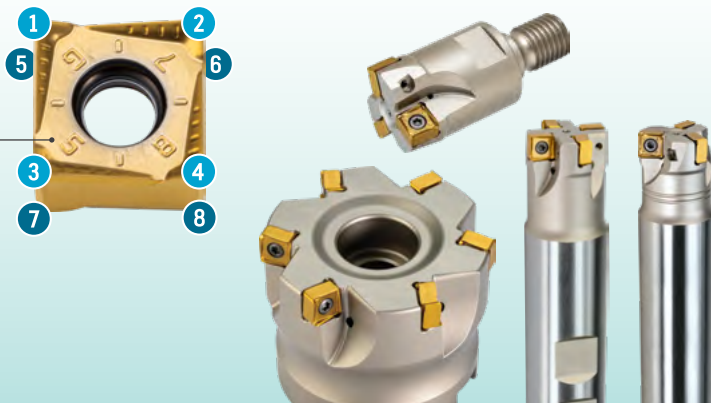
BUY 40 inserts



GET 50% off a corresponding face mill
(up to 5" diameter)

ABOUT THIS PRODUCT:

True 90° shoulder mills
with 8-edge economy.



LONGER TOOL LIFE

New, application-specific substrates combined with advanced PVD and CVD coatings enable higher cutting speeds or extended tool life at current speeds.

New substrates target specific materials and applications



Advanced PVD / CVD coatings for faster, longer runs



Post-coat surface treatments reduce edge build-up



Advanced grades enable faster, longer machining



Member IMC Group

IT.TE.IDI.

▼ Learn more about these products ▼



TediBRZMill



TediBRZReam



TediMicro

CODE #1 » IT261 // CODE #2 » IT262 // CODE #2 » IT26R

BUY a new tool
(see below)

GET 25% off that tool, plus get tool re-tipped at **\$50 per pocket**

BUY 3 tools
(see below)

GET a fourth tool **FREE**

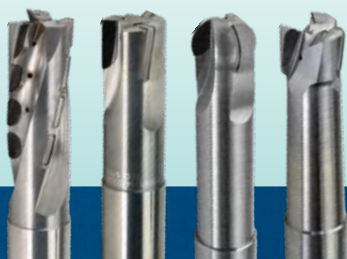
NOTE: Can mix/match across all lines; lowest price item will be FREE.

SEND any brand's PCD brazed milling cutter, get cutter re-tipped for **\$50 per cutting edge**

NOTE: Any quantity can be sent. One time use only.

TEDI BRZ MILL

Brazed PCD end mills on carbide bodies.



TEDI BRZ REAM

Reamers with PCD tips.



MICRO LINE

Solid carbide shank with PCD head.



GRADE IN6537

Learn more about
this product ►



PROMO CODE ► Q437

BUY 30 inserts
(IN6537)

➡ **GET** 10 inserts **FREE**

NOTE: Cannot be combined
with other offers. All inserts
must be same item,
cannot mix/match.

ABOUT THIS PRODUCT:

Ideal milling grade for hi-speed
and hi-feed roughing in
steel applications.

- Ingersoll's newest,
toughest CVD-coated
milling grade - ideal for
severe interrupted cuts.
- Easier detection of flank
wear with black rake
face and gold flank.
- Stable tool life with
consistent wear in
unstable conditions.



IN6537 is available for these milling product lines:

- DiPosDuo
- DiPosTrio
- DiPosQuad
- DiPosTetra
- DiPoxHexa
- DiPosFeed
- FormMasterR
- FormMasterShear
- GoldSFeed
- HiPos+
- HiPosTrio
- PowerFeed13+
- ProTrio

GRADE TT71XX

Learn more about
this product ►



PROMO CODE ► Q471

BUY 30 inserts
(TT71xx)

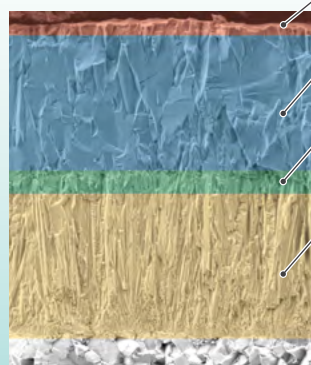
➡ **GET** 10 inserts **FREE**

NOTE: Cannot be combined
with other offers. All inserts
must be same item,
cannot mix/match.

ABOUT THIS PRODUCT:

New CVD coating for turning inserts features ultra-
fine/higher degree of aligned texture compared
to existing grades for cast iron machining.

CVD coating close-up ▼



Latest treatment technology
for improved coating surface.

Al₂O₃ coating layer with
ultra-fine and aligned texture.

Superior bonding
layer for enhanced
adhesion.

Extremely fine
particle size
TiCN layer for
wear resistance
and toughness.



Up to **67%**
longer tool life!





Ingersoll Cutting Tools reserves the right to limit quantities, to change the terms of the promotion without notice, and to refuse an order that does not conform with the terms and conditions contained or implied herein. Offer good through December 31, 2026, unless otherwise noted, or while supplies last. Prices exclude applicable taxes. All promotions based on the price list in effect at the same time the order is placed. Distributor orders must be drop shipped to the end user.

Limit of 5 of the same product to the same end user.

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