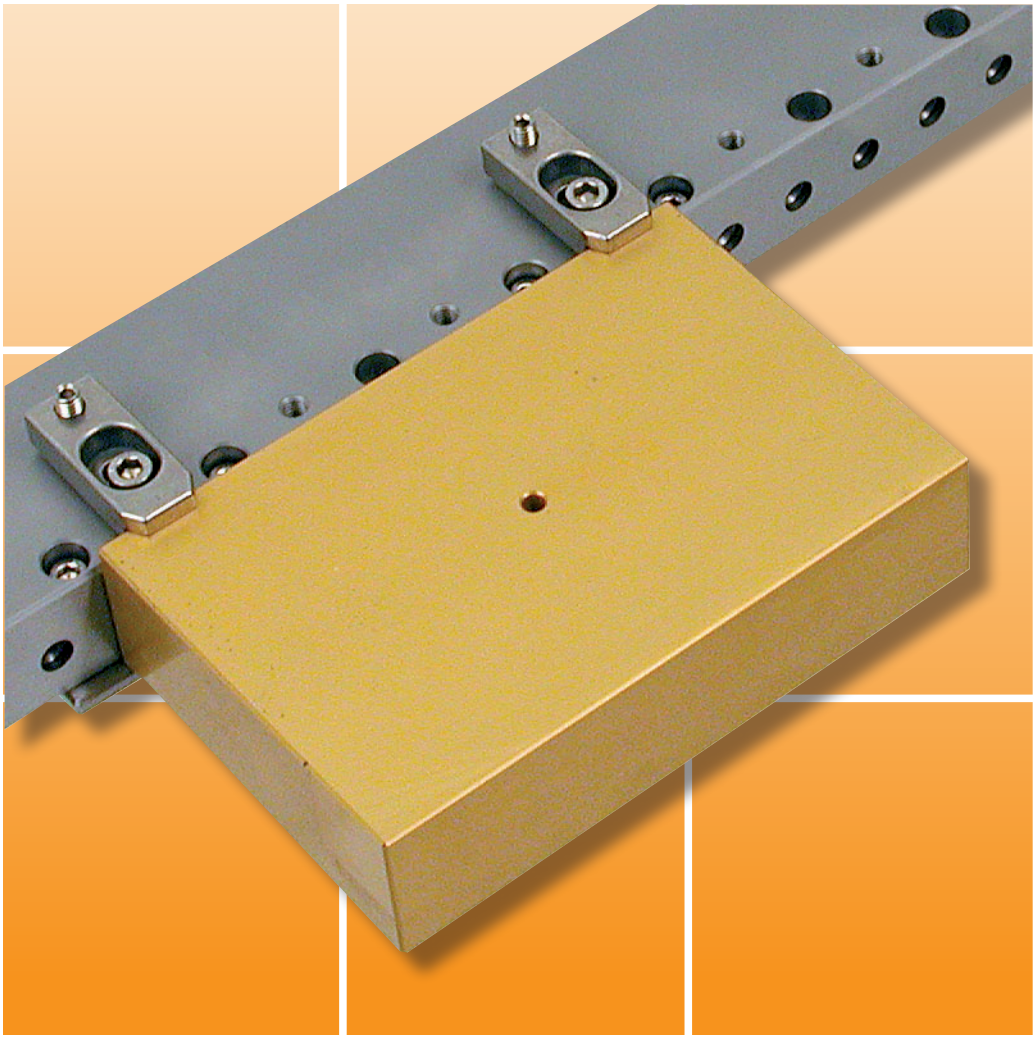
# 3R WireEDM EconoRuler

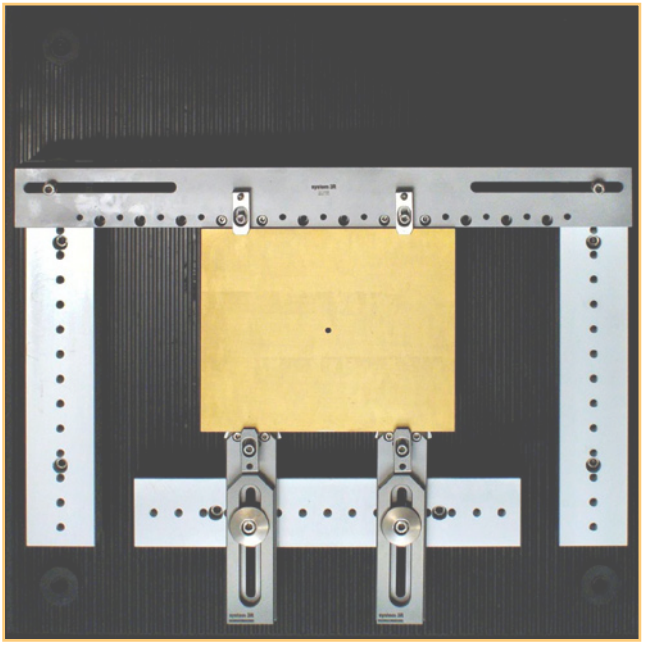


**The ruler kits from System 3R**
have been developed for clamping medium-sized and large work pieces in machines with a parallel or U-shaped machine table, as well as for machines with a frame table.

A comprehensive range of accessories enables a wide variety of applications.

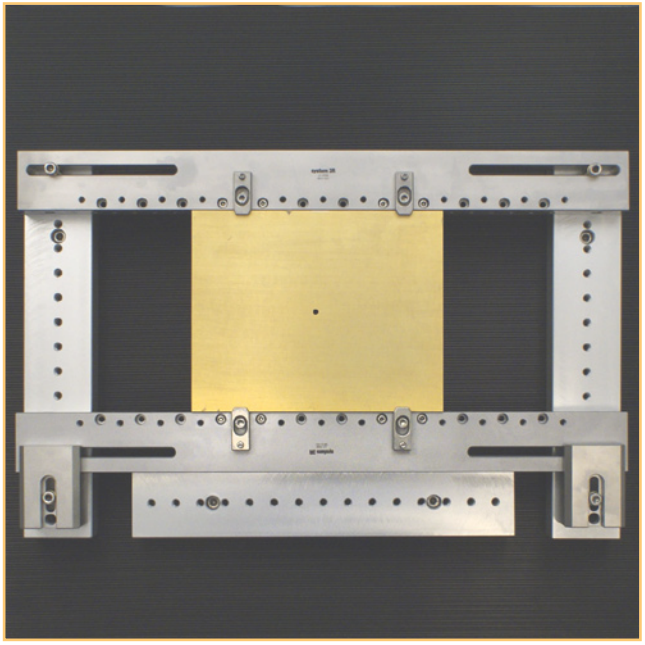
## Advantages

- Robust design
- Flexible – use the rulers in pair or alone, depending on your set-up
- Highest cutting rates – locate the work piece on the machine zero line
- Collision free set-up – use spacers under the rulers
- Fitting wide range of machine tables
- Enables usage of various work piece sizes



## Ruler, 3R-209-610

- Dimensions: 610x30x60 mm
- Clamping range: 300–580 mm
- Material: Ramax
- Includes two clamp/support sets, mounting screws, and spacers for collision-free setup



## Ruler kits

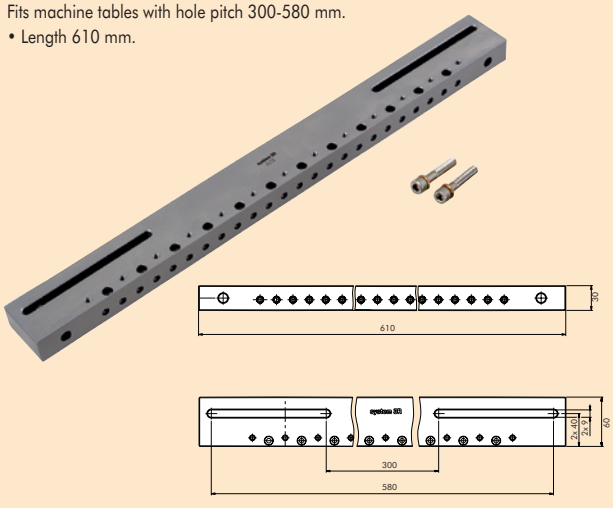
- 3R-209-610.1 – Single ruler
- 3R-209-610.2 – Two rulers and two adjustable clamps
- 3R-209-610.3 – Single ruler and two adjustable supports

## Ruler

3R-209-610

Universal ruler for mounting directly on the machine table.
Fits machine tables with hole pitch 300-580 mm.

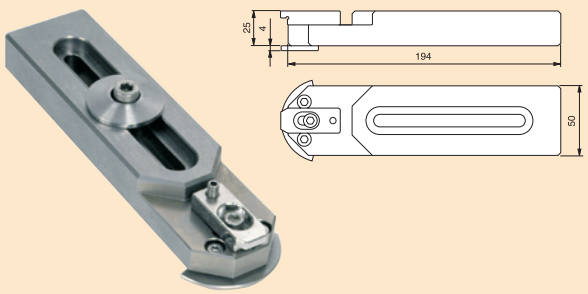
- Length 610 mm.



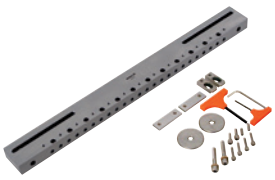

## Sliding support

3R-261.1

- For mounting directly on the machine table.
- Adjustable length 35-135 mm
- Recommended maximum workpiece weight 20 kg
- Includes 5 mm spacer for collision free set-up
- Weight 1.5 kg



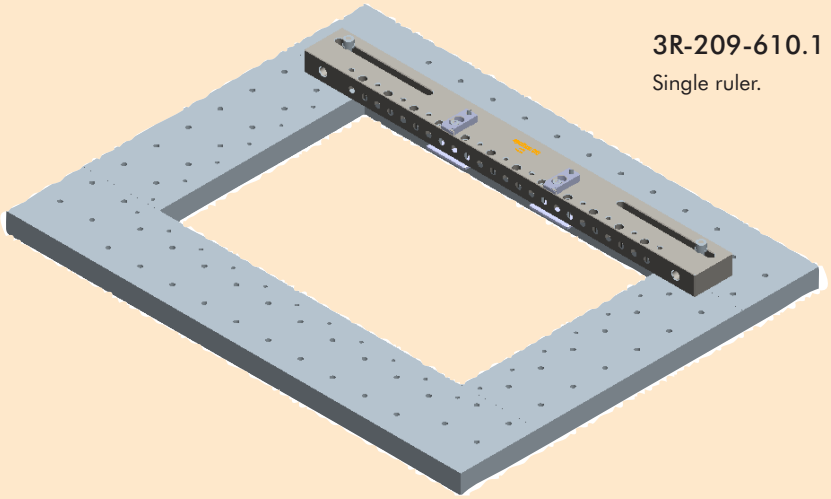
## Ruler kits



3R-209-610.1

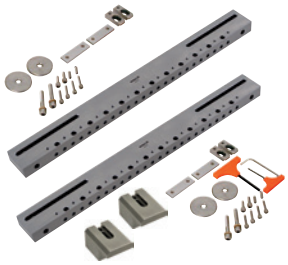
Ruler kit including:

- One Ruler, length 610 mm.
- Accessories included.



### 3R-209-610.1

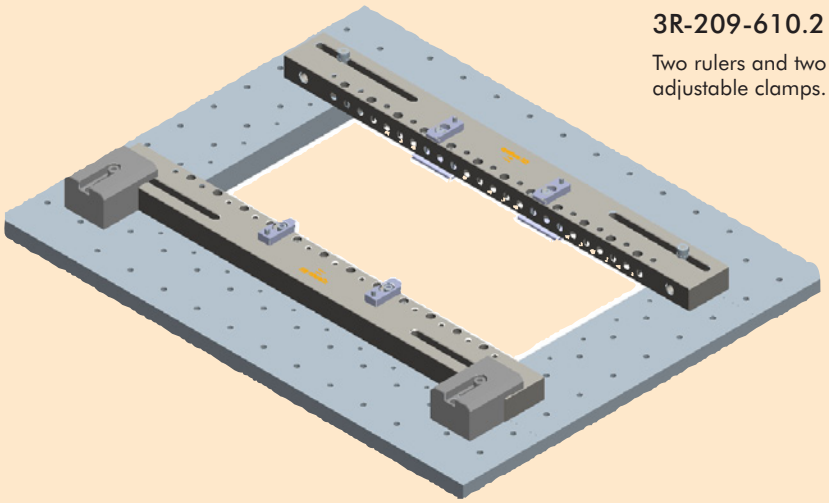
Single ruler.



3R-209-610.2

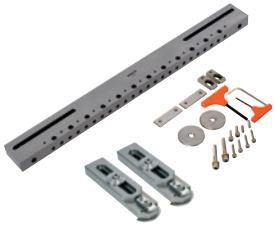
Ruler kit including:

- Two Rulers, length 610 mm.
- Two adjustable clamps.
- Accessories included.



### 3R-209-610.2

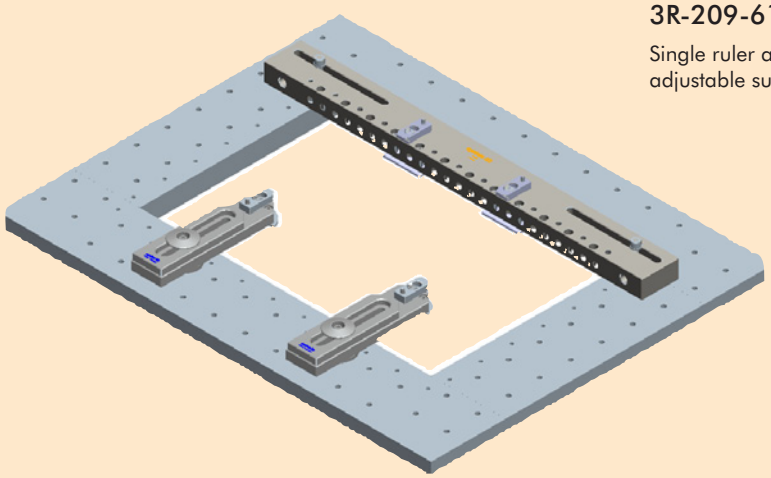
Two rulers and two adjustable clamps.



3R-209-610.3

Ruler kit including:

- One Ruler, length 610 mm.
- Two Supports.
- Accessories included.



### 3R-209-610.3

Single ruler and two adjustable supports.

## Accessories

3R-230.1

3R-239.1

3R-239.2

3R-239.3

3R-239.11

3R-294.1

3R-294.2

3R-N009

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